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D350-591-312
Job Sheet 173607-A-A

Barcode

Part No: D350-591-312

Job Qty: 1 ea

Part Name: Heli-Access-Step™ RH - High Gear, Long Step, Aerazur Float Compatible

Barcode

Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/7/18

Job Tracking No:

Due Date: 7/20/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 04.03.22 New issue KJ/RF IPP Rev:B 07-06-09 Added D3572-1 JLM IPP Rev:C 08-04-02 ECN1163 DD verified by:EC IPP Rev:D 08-04-08 ECN1164 DD verified by:eC IPP Rev:D fixe route seq in bom DD 10.04.28 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
220	Powdercoat	1 pcs	7/20/18	7/20/18	0.00	0.30	Powdercoat1		
230	HandFinish	1 pcs	7/20/18	7/20/18	0.00	0.19	HandFinish3		
240	QC	1 pcs	7/20/18	7/20/18	0.00	0.00	QC3		
250	Packaging	1 pcs	7/20/18	7/20/18	0.00	0.00	Packaging1-3		
260	QC	1 pcs	7/20/18	7/20/18	0.00	0.00	QC4		
265	DC	1 pcs	7/20/18	7/20/18	0.00	0.00	DC		
270	Packaging	1 pcs	7/20/18	7/20/18	0.00	0.00	Packaging3-1		
280	QC21-FG	1 Ea	7/20/18	7/20/18	0.00	0.00	QC21		

Part Op 220 - START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____

Descriptions: 265 - Photocopy bluefile and type labels as per PPP D350-591-312 CHG001

270 - Identify and pack for shipping as per PPPD350-591-312 Location FG109

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-35A	Bolt	2 Ea (2 ea)	250-Packaging	5101329
AN4-13A	Bolt	8 Ea (8 ea)	250-Packaging	5115326
AN5-36A	Bolt	2 Ea (2 ea)	250-Packaging	5099504
D2230-3	Mounting Lug	4 Ea (4 ea)	250-Packaging	5137811
D2618	Bushing	2 Ea (2 ea)	250-Packaging	5137950
D2856-400	Abrasion Strip 4" Wide (Per Foot)	1.2000 pcs (1.2 ea)	250-Packaging	5121768
D3235-1	Mounting Lug	2 pcs (2 ea)	250-Packaging	5113205
D3278-041	Support Assembly	1 Ea (1 ea)	250-Packaging	5118822
MS21042L3	Nut	2 Ea (2 ea)	250-Packaging	5132344
MS21042L4	Nut	8 Ea (8 ea)	250-Packaging	5112434
MS21042L5	Nut	2 Ea (2 ea)	250-Packaging	5093592
NAS1149D0363J	Washer	4 Ea (4 ea)	250-Packaging	5107782
NAS1149D0463J	Washer	16 Ea (16 ea)	250-Packaging	5092780
NAS1149D0563J	Washer	4 Ea (4 ea)	250-Packaging	5050053

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
250-Packaging	AN3-35A	2	213	0
	AN4-13A	8	758	0
	AN5-36A	2	176	0
	D2230-3	4	41	0
	D2618	2	77	0
	D2856-400	1	192	0
	D3235-1	2	105	0
	D3278-041	1	27	0
	MS21042L3	2	3,240	0
	MS21042L4	8	2,898	0
	MS21042L5	2	379	0
	NAS1149D0363J	4	1,738	0
	NAS1149D0463J	16	3,903	0
	NAS1149D0563J	4	1,620	0

Part Specifications

Specifications could not be found.

Plex 12/7/18 9:01 AM dart.leroux.jason

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Container No: S135666



Part: D350-591-312

Job No: 173607-A-A

Serial No/Batch: S109756

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92-6 Issue 1, FAA STC SH967NE 04/12/21, BRAZIL 19

Change Record

PAGE 1 OF 2

Part Number: D350-591-311/-312 (EURO P/N: 704A 41 640 012/-011)

Description: HELI-ACCESS STEP, HIGH SKID, LONG STEP, LH/RH

[illegible]

Qty -213	Qty -214	Qty -215	Qty -216	Qty -311	Qty -312	Part Number	Description
X						D350-591-213	<i>Heli-Access-Step™</i> , Short Step – High Skid, LH
	X					D350-591-214	<i>Heli-Access-Step™</i> , Short Step – High Skid, RH
		X				D350-591-215	<i>Heli-Access-Step™</i> , Short Step – Low Skid, LH
			X			D350-591-216	<i>Heli-Access-Step™</i> , Short Step – Low Skid, RH
				X		D350-591-311	<i>Heli-Access-Step™</i> , Long Step – High Skid, LH
					X	D350-591-312	<i>Heli-Access-Step™</i> , Long Step – High Skid, RH
1						D3078-041	STEP ASSEMBLY (HIGH-SHORT, LH)
	1					D3078-042	STEP ASSEMBLY (HIGH-SHORT, RH)
		1				D3168-041	STEP ASSEMBLY (LOW-SHORT, LH)
			1			D3168-042	STEP ASSEMBLY (LOW-SHORT, RH)
				1		D3272-041	STEP ASSEMBLY (HIGH-LONG, LH)
					1	D3272-042	STEP ASSEMBLY (HIGH-LONG, RH)
2	2	2	2	4	4	D2230-3	MOUNTING LUG
2	2	2	2	2	2	D2618	BUSHING
4	4	4	4			D2732-030	CUSHION
				2	2	D2856-400-720	ABRASION STRIP
2	2	2	2	2	2	D3235-1	MOUNTING LUG
				1	1	D3278-041	SUPPORT ASSEMBLY
2	2	2	2	2	2	AN3-35A	BOLT
				8	8	AN4-13A	BOLT
4	4	4	4			AN4-15A	BOLT
2	2	2	2	2	2	AN5-36A	BOLT
4	4	4	4	4	4	NAS1149D0363J	WASHER (AN960JD10)
12	12	12	12	16	16	NAS1149D0463J	WASHER (AN960JD416)
4	4	4	4	4	4	NAS1149D0563J	WASHER (AN960JD516)
2	2	2	2	2	2	MS21042L3	NUT
6	6	6	6	8	8	MS21042L4	NUT
2	2	2	2	2	2	MS21042L5	NUT
				1	1	*DSI 9410-011	STEP MODIFICATION KIT

*DSI 9410-011 Step Modification Kits are provided with all D350-591-311 and D350-591-312 Steps. This kit is provided as an option for the installer and is therefore **NOT REQUIRED** to complete the installation of the D350-591-311 or D350-591-312 Steps. Refer to Figure 15 for installation of the DSI 9410-011 Kit.